



► DPF 4500G Clear Vinyl Film

Intermediate Calendered Digital Print Pressure-sensitive Film

DPF 4500G Clear is a 3-mil (75 micron) clear calendered film with permanent pressure-sensitive adhesive. Designed for indoor and outdoor promotional graphics, DPF 4500G Clear is made of intermediate calendered face stock with a poly coated liner. The special face stock is designed for applications requiring high gloss finish. DPF 4500G Clear is rated for outdoor durability up to 5 years (unprinted). Printed durability is dependent on the ink system used.

APPLICATIONS & FEATURES

- Digital printing with a wide variety of direct print systems.
- Promotional and merchandising graphics.
- Medium-term signage, kiosks, POP displays and real estate signage.

PERFORMANCE & PHYSICAL DATA

PROPERTY	TEST METHODS	TYPICAL VALUE	
SURFACE FINISH	Gloss Meter 60° Reflection	80% to 90% (Gloss)	
THICKNESS	Micrometer, Federal Bench Type	3-mil (75 micron)	
TENSILE STRENGTH	Tensile Tester 2-in (51 mm) jaw separation; crosshead speed of 12 in/min. (5.1 mm/s)	13.0 lb/in width	2.3 kg/cm width
ELONGATION	Instron Tensile Tester as above	≥ 150%	
SHELF LIFE	Free from excessive moisture, temperature, direct sunlight	1 year from factory shipment	
APPLICATION TEMPERATURE RANGE	On clean, dry substrate	60°F to 90°F optimum	16°C to 32°C optimum
SERVICE TEMPERATURE RANGE	On clean, dry substrate	-20°F to 150°F	-29°C to 65°C
DIMENSIONAL STABILITY	158°F (70°C), 48 hours	≥ 25-mils	0.64 mm
PEEL ADHESION	PSTC-1, 15 min, RT 70°F (21°C)	2.5 lbs/in	0.45 kg/cm
LINER RELEASE	TLMI Release at 90°, 300 in/min (760 cm/min)	100 g/2 in width	39 g/cm

Standard Terms & Conditions Apply