

G; D'A U'HYgY'8YWti dU[Y Guideline for Success

Indoor or outdoor longevity greatly depends on mainly 5 factors:

1. Pre-Test

It is recommended to pretest any new application for adhesion and removability.

2. Receiving surface:

- A textured surface tends to allow the adhesive to stick only to the HIGH areas thus limiting the life. A soft roller under pressure will assist filling in wall contours.
- Surface tension: Not all surfaces are the same. A metal surface is very stable offering less stretching as opposed to an inflatable tube which tends to expand and contract to a greater degree. Pretest surfaces for suitability.
- Dirt and dust will act as a barrier, clean area before applying.

3. lnk:

- Over-inking will adversely affect the adhesive on any material including this product.
- Solvent Ink that has not out gassed completely before applying will shorten lifespan of adhesion.
- UVcure ink with lamps set too hot could change the adhesive properties.

4. Environment:

- Graphics applied in conditions below 40 degrees will shorten life span.
- Dirt, dust, oils or solvents introduced from the environment could affect bond.
- Natural elements such as UV light, moisture and extreme cold can interfere with application.

5. The Graphic:

- Full bleed; Any silhouetted full bleed application has a greater opportunity to release from a surface as compared to one with a safe edge or un-printed boarder. However, both applications are acceptable.
- Very thin cuts and corners that come to a point have the greatest chance to release. Use rounded corners and a safe edge whenever possible.